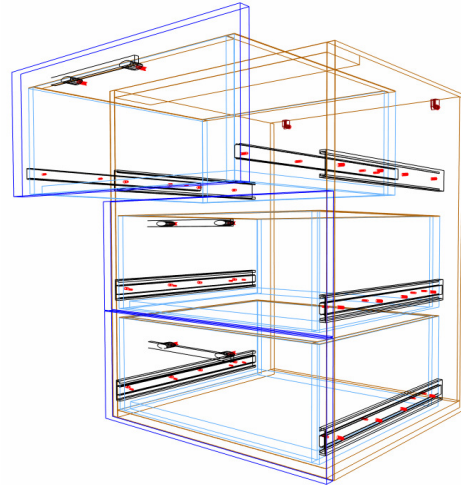


# Hafele Econo Slides C4520 User Guide.

- Weight capacity: 45 kg (100 lbs.)/pair
- Breathing tabs
- Full extension
- 32 mm hole pattern



## Introduction

### Overview

- The 'Hafele Econo Slide Package' from Solid Setup adds the Econo Slide C4520 Full extension runners to Cabinet Vision Solid.
- It provides drilling in the drawer/rollout sides and cabinet ends for CNC output.
- The runners are added as a separate parts and materials for reporting purposes.
- All material descriptions contain the Hafele order number after the # symbol.

## Included in This Package

### Drawer Guide Schedule:

- Hafele Econo Slide C4520

### Drawer Guide Materials:

Name	Description
Hafele Econo Slide FE 300	Hafele Econo Slide FE 300mm (pr) #432.44.930
Hafele Econo Slide FE 350	Hafele Econo Slide FE 350mm (pr) #432.44.935
Hafele Econo Slide FE 400	Hafele Econo Slide FE 400mm (pr) #432.44.940
Hafele Econo Slide FE 450	Hafele Econo Slide FE 450mm (pr) #432.44.945
Hafele Econo Slide FE 500	Hafele Econo Slide FE 500mm (pr) #432.44.950
Hafele Econo Slide FE 550	Hafele Econo Slide FE 550mm (pr) #432.44.955
Hafele Econo Slide FE 600	Hafele Econo Slide FE 600mm (pr) #432.44.960

### User Created Standards

The Following UCS's are provided

- { DRAWS } -- Econo Slide C4520 Runners      Adds the drawer box drilling.

## C4520 Usage

### Menu Selections.

To use the C4520 drawers in a job you must make the following selections:

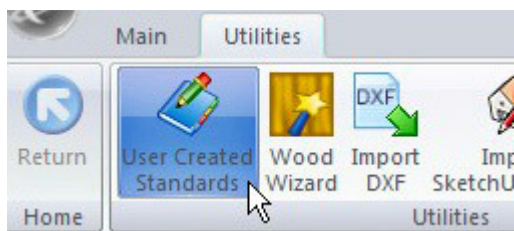
- In the Construction tab should have the **Drawer Box** and **Rollouts** set to any applicable 4 or 5 piece drawer.
- In the Hardware tab, choose the Econo Slide C4520 guide schedule:
- In the Materials tab, you can choose any of the Drawer Box or Roll Out schedules you have set up for other drawers as long as the materials selected are suitable for Econo Slide C4520.

## Drilling Setup

### UCS Public Variables

There are 3 Public Variables in the “{ DRAWS } -- Hafele Econoslide Runners” UCS

- To change these variables go to the Utilities – Edit User Created Standards from the Plan or Elevation views



- Then click on the “{ DRAWS } -- Hafele Econoslide Runners” UCS
- On the top right hand side of the screen you will see the Public Variables lists:

Public Variables	
Guide Box Holes Depth	12mm
Guide Box Holes DIA	3mm
Guide Box Holes Position	60mm

**Guide Box Holes Depth** = Depth of Holes in the sides of the Drawer or Rollout.

**Guide Box Holes DIA** = Diameter of Holes in the sides of the Drawer or Rollout.

**Guide Box Holes Position** = Distance to the front Hole in the sides of the Drawer or Rollout.

## Package Exclusions

Some of the drawer drilling shown in various images contained in this document are not included in the Econo Slide C4520 Package, but come from other packages which are sold separately.

Any other items shown in any images such as cabinet screw holes, benchtop brackets, plastic legs etc are also part of our other packages which are sold separately.

See our website for more detailed information on these packages.